#### **PowerConnections**

# **SPECIFICATION & APPROVALS**

## **CUSTOMER:**

PowerConnections P/N: ECP

**DESCRIPTION: EURO CONVERTER PLUG** 

DATE: 10 Nov 2021

Revision: K

Submission Sample Quantity: 10 Pieces

Master Version Filed: Confluence/Tech Department Space/PowerConnections/ECP

#### SUPPLIER SPECIFICATION SUBMISSION

	SUPPLIER SPECIFICATION SUBMISSION						
Date of Applica		10 Oct 202	I	Specification No.	700-0001		
Supplier's PowerConne Name		ections	Supplier Code Part No	ECP			
Part Name EURO CONVERTER PLU							
			Ticl	the relevant box "	<b>√</b> "		
for	□ 1.	New applicat	ion				
$\subseteq \frac{8}{9}$ $\subseteq$ 2. New part(s) is added to accepted specification							
Reason for Submission	<b>√</b> 3.	Revision of a	ccepted specificat	ion			
			· · · · sted by □ custome				
	•	•	•	,	iata from the customer enecification		
40					iate from the customer specification		
Revision / Change	<b>□</b> 2.	Revision(s) was listed below.	vithin the limits of cu	istomer specification	is proposed. Revision proposal(s)		
ည် / င							
ision	<b>√</b> 3.	, ,	•	•	on is proposed. Revision proposal(s)  nin the specification are identical to the		
Rev		customer spe		items contained with	in the specification are identical to the		
	Revis	•		ngle " $\Delta$ " in the specifi	cation attached.		
	Revis No		Revis	ion Description	Reason for Revision		
	А	15-06-	04	First issue			
	В	08-06-	05 New test rep	oort added and mate changes	rial Revised for Sony		
	С	20-01-	06 Ne	w Certificates	New BSi Certificate		
	D	25-07-	06 Marbo	Fuse data added	Alternative fuse available		
	Е	02-07-	09 Revise	d Bussmann fuse	Removal of BSi certification		
	F		10 Revis	sed to BS1363-5	Change of applicable standard		
	G	31-08-	10 Base	Marking change	Revision of co info		
	Н	11-01-		g change and AsiaF data added	use BS1363 and RoHS Directive updates, and new fuse used		
			Revision Hist	ory continues over p	age		

1	30-05-19	Base marking changed to include WEEE markings	Updates to EU WEEE regulations guidance
J	21-06-19	Safety Specification Approvals - certification details added and links to validate, removed fuses not supplied any more, marking drawing now all black	Alignment with new format for all spec and approval documents
К	20-07-21	Base marking changed to include UKCA markings	Introduction of UKCA rating, replaces CE markiing in the UK

Checked By			Approved By
		_	

## **Table of Contents**

Section	Description	Page
1.0	Application	5
2.0	Name/Part Number	5
3.0	Shape and Dimensions	5
4.0	Rating	5
5.0	Safety Specifications – Approvals	5
6.0	Electrical Strength Test	6
7.0	Mechanical Strength Tests	7
8.0	Construction Tests	8
9.0	Glow Wire Tests	8
10.0	Material Strength Tests	9
11.0	Component Name	10
12.0	Fuse Specification	11
13.0	Installation Procedure	19
14.0	Packing Method	20
15.0	Dimensional Drawing and Markings	21

PowerConnections			THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K				

#### 1.0 Application

This Specification defines the performance for the Euro Converter Plug, which is designed for the Euro Plug (CEE7).

#### 2.0 Name/Part Number

Name: EURO CONVERTER PLUG

Part Number: ECP

#### 3.0 Shape and Dimensions

See Below (Section 15)

#### 4.0 Rating

Voltage: AC 240V / 50Hz

Current: 2.5A

Ambient Working Temperature: -5 +70°C

Storage Temperature: -40 +80°C 90%RH

#### 5.0 Safety Specifications - Approvals

Plug: BSI Kitemark Licence No. KM 23223

Fuse: ASTA Diamond Mark Licence No.974

Standards

Plug: BS1363-5:2016

Fuse: BS1362:1973 + Amendment 1 & 2

For BSI Kite Mark Licence validation visit <a href="https://www.bsigroup.com/en-GB/Product-Directory/">https://www.bsigroup.com/en-GB/Product-Directory/</a>

For ASTA Diamond Mark Validation visit <a href="http://www.astabeab.com/buyers-by-number.asp">http://www.astabeab.com/buyers-by-number.asp</a>

PowerConnections			THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K	]			

## **6.0 Electrical Strength Test**

No.	Test	Clause in Standard	Result	Description of test 6 pieces are subjected to this series of test
6.1	Provision for cables and Cords	19.1 BS1363-5	Pass	A CEE7 Euro Plug is fitted into an ECP and the CEE7cord is subjected to 25 pulls lasting is with a force of 55N, no more than 2mm of displacement is allowed. The cord is then subjected to the pulling force and at 3750v to ensure no breakdown in connection.
6.2	Resistance to ageing	14.2 BS1363-5	Pass	Samples to be kept in a cabinet for 7 days (168 hours) at 70°C±2°C, then tested for stickiness or greasiness by with dry rough cloth wrapped around a fore-finger, force 5N.
6.3	Insulation resistance	15.1 BS1363-5	Pass	500V DC is applied and after 60s the insulation resistance is checked and must be not less than: a) $5M\Omega$ between parts of opposite polarity, b) $5M\Omega$ between parts of opposite polarity connected together and other insulated parts including the earth
6.4	Electric Strength	15.1 BS1363-5	Pass	2000V AC 50Hz is applied and after 60s the Voltage drop is checked and must be within 3% RMS of the applied Voltage:  a) between live parts of opposite polarity, b) between live parts of opposite polarity connected together and other insulated parts including the earth

PowerConnections			THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K	]			

## 7.0 Mechanical Strength Tests

No.	Test	Clause in Standard	Result	Description of test 4 pieces are subjected to this series of tests
7.1	Tumble Barrel test	20.2 BS1363-5	Pass	The product is subjected singly to 1000-drop test in the apparatus as shown in the (BS 1363-5) standard Figure 17.
7.2	Fuse insertion test	20.3.1 BS1363-5	Pass	A solid stainless steel fuse link is inserted 20 times, to test the strength of the clips.
7.3	Temperature rise test	16 BS1363-5	Pass	Current of 2.75 amps is passed for not less than 4 hours and not greater than 8 hours at 250 volts or until stable, the temperature rise is then measured
7.3.1	Box Ambient	For each sample		20.9°C, 21.0°C, 21.4°C
7.3.2	Line Pin Spacer temp rise	For each sample		2.1K, 2.6K, 2.15K max. temp rise permissible 37K
7.3.3	Neutral Pin Spacer temp rise	For each sample		1.7K, 2.3K, 1.6K max. temp rise permissible 37K
7.3.4	Accessible external surface temp rise	For each sample		0.9K, 1.9K, 1.5K max. temp rise permissible 52K

PowerConnections			THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K	]			

### **8.0 Construction Tests**

No.	Test	Clause in Standard	Result	Description of test 3 pieces are subjected to this series of tests
8.1	Accessibility to live parts	9.1 BS1363-5	Pass	With the unit assembled as in normal use a probe 12 to BS EN 61032:1998 is supplied with a force of 5N whilst a voltage of 45V is supplied to the live parts via an electrical indicator. No access permissible
8.2	Lid to Base security	12.5 BS1363-5	Pass	With the parts at 70°C±5° C a force of 60N is applied to the cover fixing screw, no damage or impairment of function to have occurred.
8.3	Resistance to Heat	22.2 BS1363-5	Pass	With the parts at 70°C±5° C a force of 20N is applied to the plug in the jaws of the apparatus shown in Figure 23, no damage or impairment of function to have occurred, shown by re-testing insulation resistance and electric strength, and must fit the Figure 5 gauge
8.4	Resistance to Heat	22.3 BS1363-5	Pass	Ball pressure test using the apparatus shown in Figure 24, test temperature at 75°C±5° C, the force of 20N is applied for 60 mins after an initial period of 10 mins. The sample is then cooled by immersion in water at room temp and the indentation caused by the ball measured, this must be less than 2mm in diameter.

## 9.0 Glow Wire Tests

No.	Test	Clause in Standard	Result	Description of test 3 pieces are subjected to this series of tests
9.1	Resistance to Abnormal Heat	23.2 BS1363-5	Pass	A glow wire of 750°C is applied to all the insulating surfaces there must be no visible flames or glowing or these must extinguish within 30s of removal of the glow wire.

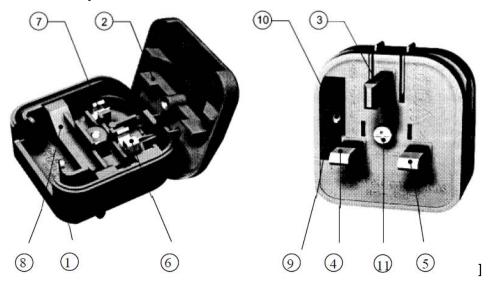
	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

## 10.0 Material Strength Tests

No.	Test	Clause in Standard	Result	Description of test 3 pieces are subjected to this series of tests
10.1	Construction of plug	12.2 BS1363-5	Pass	Critical dimensions of the plug must not exceed the dimensions given in Figure 4a. Compliance checked using the gauge as shown in Figure 5.
10.2	Flexibility of pins	12.8.11 BS1363-5	Pass	Using the apparatus as shown in Figure 8 pins are tested with force of 4.2 to 4.4N applied 25mm from the engagement face, the pins must not deflect by more than 3°30'. The results on the pins were <1°. After this test the parts are again checked again checked using the Figure 5 gauge.

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

## 11.0 Component Name

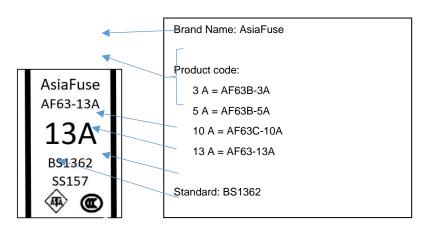


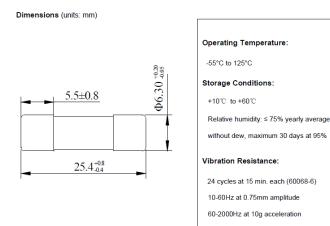
No.	Test	Material
1	Base	Polycarbonate K&J Corporation KP-30
2	Cover	Polycarbonate K&J Corporation KP-30
3	Earth Pin,	Nylon 66 30% Glass Filled Toray CM3004G30
4	Live Pin	Brass (Universal) with Nylon 66 Sleeve JGP Perrite Vitamide AF11BK
5	Neutral Pin	Brass (Universal) with Nylon 66 Sleeve JGP Perrite Vitamide AF11BK
6	Live Clip	Phosphor Bronze Taiwan VPN170-190
7	Neutral Clip	Phosphor Bronze Taiwan VPN170-190
8	Insert	Nylon 66 Sleeve JGP Perrite Vitamide AF11BK
9	Fuse Holder	Nylon 66, JGP Perrite Vitamide AF11BK
10	Fuse	<sup>A</sup> AsiaFuse (Better Fuse) 3A, 5A (BS1362,ASTA) Bussmann 3A, 5A (BS1362, ASTA) Marbo 3A, 5A (BS1362, ASTA,)
11	Screw	Plain or Tamperproof Steel Screw with Zinc and Clear Pacification – Golden Metal

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

## 12.0 Fuse Specification

#### BETTER FUSE/ASIA FUSE





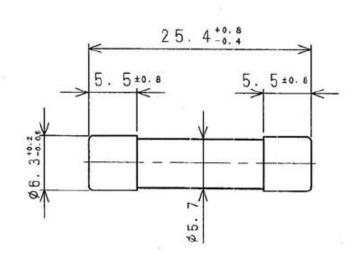
#### **Electrical characteristics**

Electrica	al Charact	eristics							
Amp	Rated	Max.	Breaking	Nominal Melting	Max. Power	Color	Approvals		
Code	Current	Voltage	Capacity	I²t(A²sec)	Dissipation	Color	CCC	PSB	ASTA
1100	1A			1.44		black	•	0	0
1200	2A			8.73		black	0	0	0
1300	3A		6kA@	29.16		red	•	•	•
1500	5A	264V AC	264V AC 50Hz P.f.0.3-0.4	144	1W	black	•	•	•
1700	7A			146.4		black	0	0	•
2100	10A			324		black	•	•	•
2130	13A			961		brown	•	•	•

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K				

### SPECIFICATION

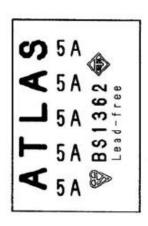


1-770-019-61用



### MARKINGS





LEAD FREE MARK

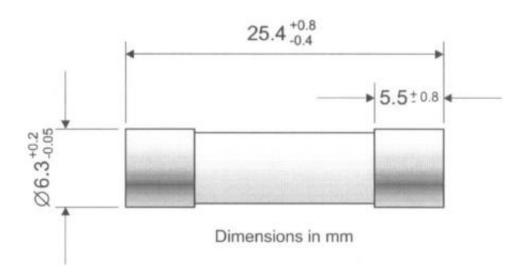
MADE IN CHINA

MARKING · · · · ALL MARKINGS TO BE LEGIBLE. COLOR · · · · · · · BLACK ON WHITE BACKGROUND.

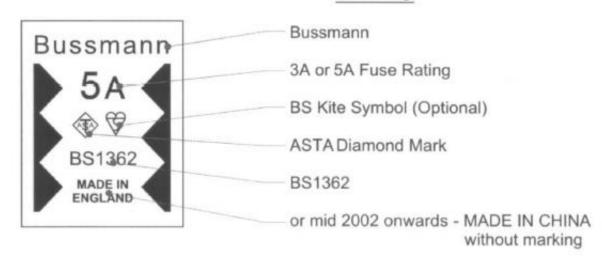
TITLE	EURO CONVERTER PLUG		DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP		SPECIFICATION NO. 700-0001			
		REVISION K			

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

### SPECIFICATION



## Marking



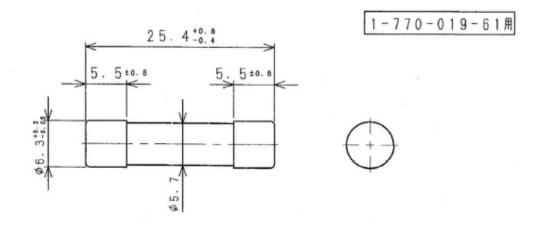


Marking - All marking to be legible

Color - 5A Black on white background 3A Red on white background

PowerConnections			THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K				

### **SPECIFICATION**



#### MARKINGS



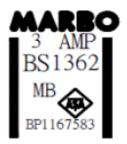
-LEAD FREE MARK

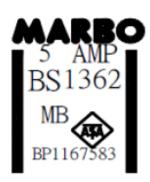
MADE IN CHINA

MARKING · · · · ALL MARKINGS TO BE LEGIBLE. COLOR · · · · · · · BLACK ON WHITE BACKGROUND.

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

## **SPECIFICATION**





#### BUSSMANN 2009 >

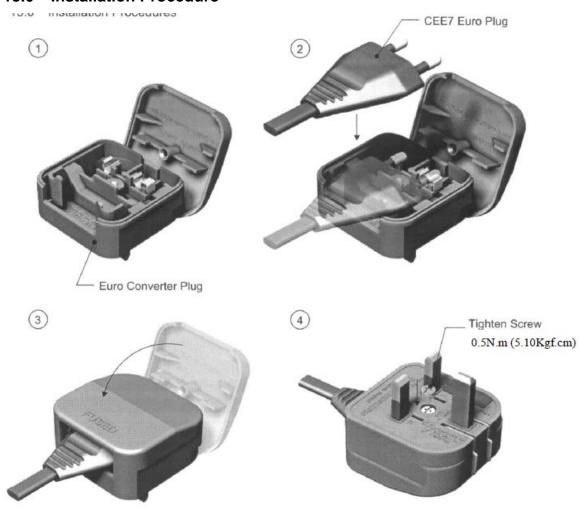




Print	Print Block		
Computer number	Rating	Colour	
FI820227	2A	Black	
FI820228	3A	Red	
FI820229	5A	Black	
F1820230	10A	Black	
FI820231	13A	Brown	

PowerConnections		WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
TITLE EURO CONVERTER PLUG		DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP		CIFICATION NO. 0001			
	REV	ISION K			

#### 13.0 Installation Procedure

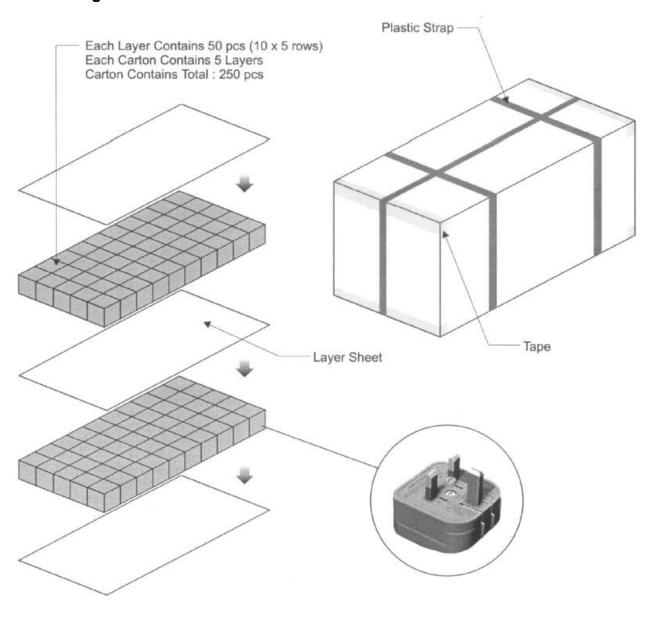


#### Caution

It is the responsibility of the installer to ensure that the CEE7 plug chosen fits correctly and the provisions in the test for electrical strength 6.1 BS1363-5 Clause 15.1

	PowerConnections	THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY
Part No. ECP	SPECIFICATION NO. 700-0001			
	REVISION K			

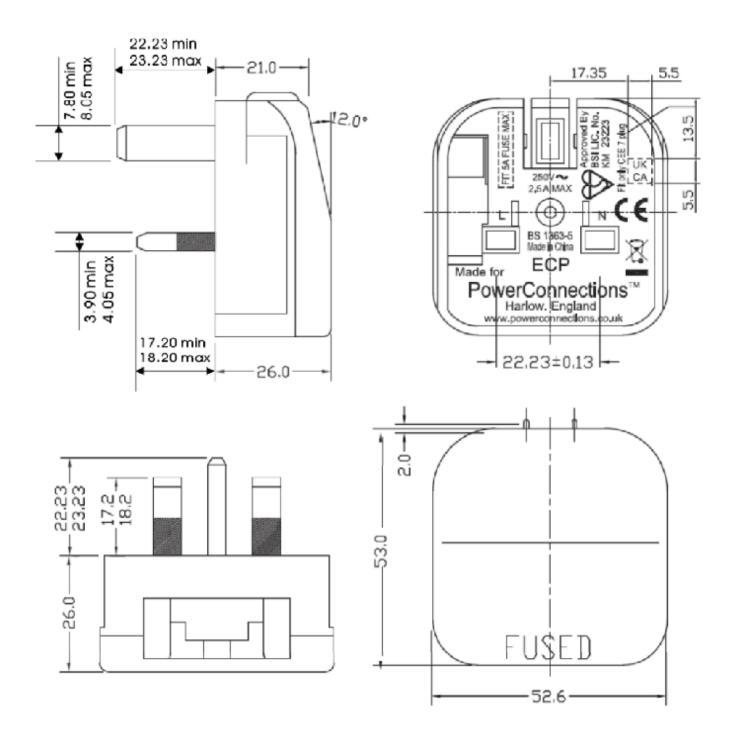
## 14.0 Packing Method



PowerConnections		THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
TITLE	EURO CONVERTER PLUG	DRAWN BY	CHECKED BY	APPROVED BY	
Part No. ECP	SPECIFICATION NO. 700-0001				
	REVISION K				

## 15.0 Dimensional Drawing and Markings

PowerConnections		DO NOT SCALE FROM DRAWING Unless otherwise stated dimensions are mm				
TITLE EURO CONVERTER PLUG		0			<u>+</u> 0.4	
Part No. ECP	SPECIFICATION NO. 700-0001	0.0		<u>+</u> 0.4		
	REVISION K	0.00		<u>+</u> 0.1		
THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN		DRAWN BY	CHECKED BY		APPROVED BY	
PERMISSION						



PowerConnections		DO NOT SCALE FROM DRAWING Unless otherwise stated dimensions are mm				
TITLE	EURO CONVERTER PLUG		0		<u>+</u> 0.4	
Part No. ECP		SPECIFICATION NO. 700-0001	0.0		<u>+</u> 0.4	
		REVISION K	0.00		<u>+</u> 0.1	
THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETRY TO POWERCONNECTIONS AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DRAWN BY	CHECKE	D BY	APPROVED BY	